



# **Gazpromneft Hydraulic HFC-46**



Hydraulic systems



Fire safety



Optimal anti-wear properties



Oxidation stability



Excellent viscositytemperature properties

Gazpromneft Hydraulic HFC-46 is a fire-resistant water-glycol hydraulic fluid designed for use in hydraulic systems operating in areas with a high risk of fire.

Gazpromneft Hydraulic HFC-46 is flame retardant and guarantees maximum safety due to its high water content. It replaces mineral-based hydraulic oils in uses with a high risk of fire. It has excellent viscosity and temperature properties, which allow high pump performance in a wide temperature range. The fluid maintains lubricating properties over the entire temperature range of application, with protection against wear. It also resists oxidation and protects hydraulic components against corrosion.

## **Advantages and Potential benefits**

- High fire resistance → operability even near an open flame and in contact with hot surfaces due to the inclusion of water → safety and health of workers in production.
- Excellent viscosity and temperature properties → the liquid maintains a stable oil film over a wide range of temperature changes → high pump performance.
- Optimal anti-wear properties → effective equipment protection throughout the entire drain interval → long equipment life guarantee.
- Oxidation stability → maintenance of performance properties throughout the entire oil application interval → reduced maintenance costs due to the long service life of the oil.
- Corrosion protection → elements of the hydraulic system are protected from corrosive effects → reduction in maintenance service costs.

#### **Application**

- Steel production, rolling mills for forging production, coke production, mining.
- Injection molding plants, molding machine hydraulic systems, forging hammers and presses.
- Mine support hydraulic systems, road headers, auxiliary equipment (loading machines, drilling rigs, mine hoists).
- Medium-loaded hydraulic systems (150-250 atm.), operated near an open flame and with a significant risk of fire.
- Operating temperature range is in accordance with ISO 7745.
- The temperature in the oil volume should not exceed 60 °C to prevent water evaporation. At higher temperatures, it is recommended to use HFDU fluids.
- It is recommended to control losses from water evaporation and top up with distilled water.
- It does not miscible with standard mineral based hydraulic oils (HLP, HVLP).

Specification	Gazpromneft Hydraulic HFC-46	
ISO 6743/4 HFC	✓	
DIN 51502 HFC	✓	

### **Typical properties**

Parameters	Method	Gazpromneft Hydraulic HFC-46
Kinematic viscosity at 40°C, mm²/s	GOST 33	45.7
Kinematic viscosity at 100°C, mm²/s	GOST 33	10.55
Kinematic viscosity at minus 20°C, mm²/s	GOST 33	944
Viscosity index	GOST 25371	230
pH at 25°C	GOST 22567.5	9.5
Pour point, °C	GOST 20287 (method B)	minus 51
Tribological properties at 20±5 °C on four-ball machine: welding load (P <sub>w</sub> ), N wear diameter (Dw), mm	GOST 9490	1470 0.65
Density at 20 °C, kg/m³	ASTM D 4052	1078

## The company's management system is certified in accordance with international standards

**ISO 9001** 



ISO 14001



ISO 45001

